# Ulterra

# Extend Part Life & Reduce Costs with Additive Manufacturing

S4 abrasion resistance dramatically exceeds wear of conventional 4145 steel

#### **Customer Challenge**

Ulterra sought to extend the life of rotors and stators for down hole applications.

#### **The Solution**

ExOne's 3D metal printing technology was used to print the components in an S4 stainless/bronze matrix.

## **ExOne's Competitive Advantage**

Additive manufacturing offers the ability to produce more wear-resistant parts at a lower cost than traditional methods.

## About ExOne

ExOne offers digital part materialization using threedimensional printing to create full-form parts directly from CAD data for a variety of applications. The technology is capable of a geometric complexity unachievable with conventional manufacturing methods.

Components produced by ExOne can reduce weight, integrate multi-piece assemblies, enhance product functionality and significantly reduce lead times for prototype and short-run production.

ExOne operates facilities across the Americas, Europe and Asia.



#### **Specifications**

<u>Customer</u>: Ulterra <u>Part Name</u>: Stator <u>Batch Size</u>: 10 <u>Part Size</u>: 3-5 inch

Traditional Method Method: Conventional machining Cost: \$400-\$500 each

**ExOne® Metal Printing Method** <u>Cost</u>: \$75-\$150 each



Traditional Method: Wear after 200-300 hrs



ExOne Method: After 600 hrs no measurable wear

